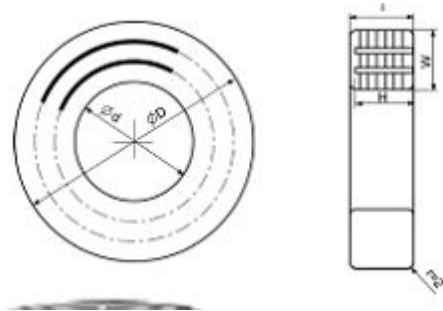


Clamping Rings and End Rings & Stress Ring Blanks (Clamping Rings)

Clamping Rings and End Rings

Used to clamp the whole winding coils and to bear the short circuit force, and to bear the short circuit force.



Dimension range:

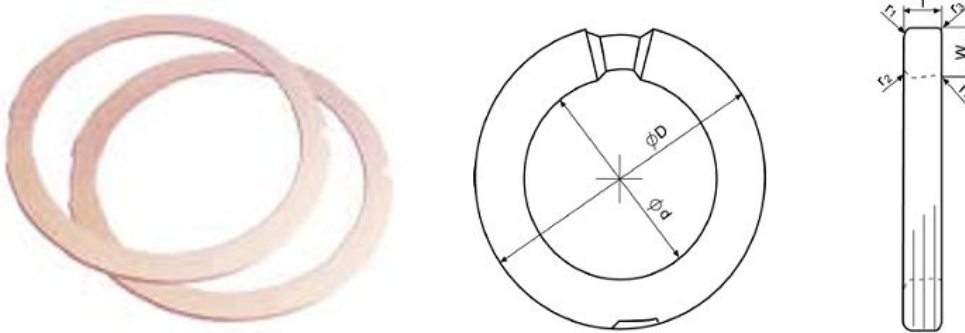
外径 Diameter	D	D < 3100
宽度 Width	W	W > 15
厚度 Thickness	T	T < 150

Tolerance:

外径 Outer Diameter	D	<500	500-1000	1000-2000	>2000	
		0/-2	0/-2.5	0/-3	0/-4	
内径 Inner Diameter	d	<500	500-1000	1000-2000	>2000	
		+2.0/0	+2.5/0	+3/0	+4/0	
厚度 Thickness	T	T < 10	10 < T < 20	20 < T < 30	30 < T < 50	T > 50
		±0.5	±1.0	±1.5	+1.75/-1.5	±2
倒圆角 Rounded finish	r	±1.5				
深度 Depth	H	+2/0				

Stress Ring Blanks (Clamping Rings)

To be used as the core of stress rings to binding wire band. It has been accurately shaped and rounded



Dimension range:

外径 Outer Diameter	D	D < 3100
宽度 Width	W	W > 15
厚度 Thickness	T	T < 150

Tolerance :

外径 Outer Diameter	D	< 500	500-1000	1000-2000	> 2000	
		0/-2	0/-2.5	0/-3	0/-4	
内径 Inner Diameter	d	< 500	500-1000	1000-2000	> 2000	
		+2.0/0	+2.5/0	+3/0	+4/0	
厚度 Thickness	T	T < 10	10 < T < 20	20 < T < 30	30 < T < 50	T > 50
		± 0.5	± 1.0	± 1.5	+1.75/-1.5	± 2
倒圆角 Rounded finish	r	± 1.5				